

Low VOC Compliant System

ULTRA 2K UCF.100 POLYESTER PUTTY

Directions for Use

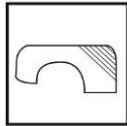
**PART
NUMBER:**

UCF.100 ½ Gallon can 4 units/case
Packaged with Blue BPO
Hardener

DESCRIPTION:

ULTRA 2K is a finishing putty that cures quickly to a sandable state which makes it the ideal product for quick spot filling. Stain resistant for use under basecoat/clearcoat repairs. May be applied to galvanized metal, aluminum, bare steel, body filler, two part primers and sanded OEM finishes. Minor body damage up to 1/8" (3 mm) in depth can be repaired with ULTRA 2K.

APPROVED SUBSTRATES:

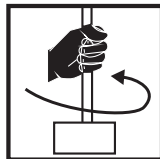


- Steel
- Fiberglass
- Aluminum
- Galvanized Steel
- Most Rigid to Semi-Rigid Plastics



SURFACE PREPARATION:

Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing. Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING RATIO:



Place the desired amount of **UCF.100** on a clean, non-fibrous surface. Knead the cream hardener before use.

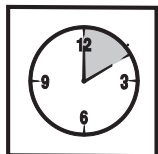
	+	
UCF.100 ULTRA 2K Putty		Cream Hardener 2% by Weight

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APPLICATION & DRY TIMES:



- Spread a thin layer of mixed material over surface using firm pressure.
- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour.

NOTE: Do not apply over new or uncured coatings. Avoid thick heavy applications.

SANDING & FINISHING:



Sand as necessary with 180 grit sandpaper.

Feather edge with 180 then 220-320 grit if desired.

TOPCOAT:



- Any 2K Primer, 2K epoxy, or 1K primer as per manufacturer's specs.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Off White Cream
▪ VOC	See Safety Data Sheet
▪ Relative Density	See Safety Data Sheet
▪ Sand Time	10-15 min.
▪ Max Sanded Thickness	1/8 inch (3mm)

NOTE: Physical testing performed @ 20°C / 70% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Ultracoat products.

NOTES:

Never return mixed filler to container.

Keep can closed and store in a cool dry place.

USE WITH CREAM HARDENER ONLY!

ULTRACOAT
INDUSTRIES

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