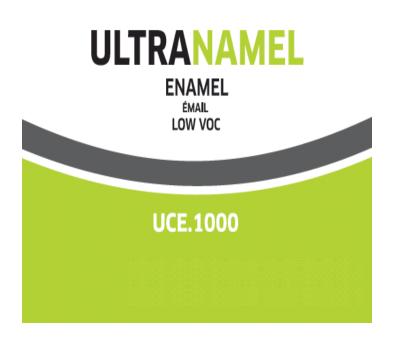
ULTRANAMEL ENAMEL - UCE.1000

Low VOC Compliant System



FEATURES:

Ideal for Commercial Fleet and
Industrial uses
Formulation of RAL and custom colors
Very good chemical resistance
Very good exterior durability
Outstanding gloss and color retention
Superior high solids formula
High coverage
Very fast Air Dry
Low V.O.C.

MADE IN CANADA

ULTRANAMEL UCE.1000 is a premium Low VOC Compliant Automotive and Industrial enamel single stage topcoat system. *ULRATHANAMEL* high solids formulation delivers a remarkable rich, high gloss, long-lasting, durable finish every time. This high performance system provides exceptional DOI, hiding and coverage properties along with superior UV protection. This easy to use system offers exceptional film build without sagging and is available in the RAL color range as well as custom colors.





ULTRACRYL ACRYLIC ENAMEL - UCA.2000

Low VOC Compliant System TECHNICAL INFORMATION

Mixing Ratio: : 0%

4 parts UCE.1000 ULTRANA EL

20% Reducer

(8&5)

B

Potlife at 21°C/70°F

1 ½ - 2 Hours

Spray Viscosity at 21°C/70°F

Will vary depending on colour (@ 4:1 Mix Ratio)



Spray Gun & Pressure

Spray Pressure

Fluid Tip

HP Gravity

6 - 8 psi at cap 30 - 35 psi at gun 1.3 mm - 1.5 mm 1.3 mm - 2.0mm

RP Gravity

HVLP Gravity

28 - 30 psi at gun

1.3 mm - 2.0 mm

Siphon

30 - 35 psi at gun

1.3 mm - 1.8 mm



ApplicationCoats to be applied

2-3 medium wet coats



Flash Off Time Between Coats at 21°C/70°F

10 - 15 minutes

* Will vary depending on film build and air flow

Dry Time

Dust Free Dry to Handle

Dry to Polish

Force Dry at 49°C/120°F 25 - 30 minutes Air Dry at 21°C/70°F 25 - 35 minutes

2 - 3 hours

24 hours

24 hours

36 hours

Film Build (per coat)

1.6- 2.0 mils 36 - 55%*

Solids by Weight

:LOO YDU E FRORXU

VOC Information *Ready to Spray*

Volume Mix Ratio

D W VCE.1000

0% Reducer UCR.1000/.1001/.1002

0%

* Dry Times will vary depending on film build and air flow

VOC g/L (Less Water & Less Exempt)

8 - 420

VOC lbs/gal (Less Water & Less Exempt)

2.82 - 3.50



WWW.ULTRACOAT.CA
MADE IN CANADA

