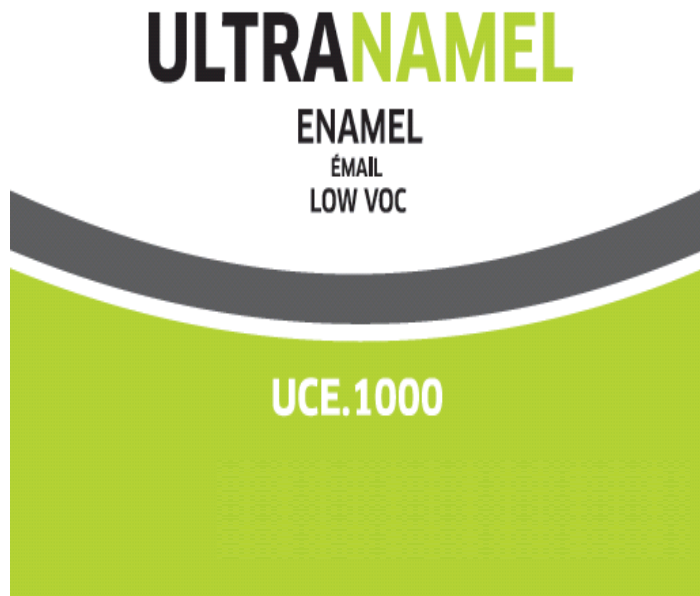


# ULTRANAMEL ENAMEL - UCE.1000

Low VOC Compliant System



## FEATURES:

- Ideal for value-conscious users in Commercial Fleet and Manufacturing*
- Premium formulation of RAL and custom colors*
- Good chemical resistance*
- Good exterior durability*
- Outstanding gloss and color retention*
- High solids formula*
- High coverage*
- Very fast Air Dry*
- Low V.O.C.*
- MADE IN CANADA**

*ULTRANAMEL UCE.1000* is a premium Low VOC Compliant Automotive and Industrial enamel single stage topcoat system. *ULTRANAMEL* high solids formulation delivers a remarkable rich, high gloss, long-lasting, durable finish every time. This high performance system provides exceptional DOI, hiding and coverage properties along with superior UV protection. This easy to use system offers exceptional film build without sagging and is available in the RAL color range as well as custom colors.

**ULTRACOAT**  
**INDUSTRIES** 



# ULTRANAMEL ENAMEL - UCE.1000

## Low VOC Compliant System TECHNICAL INFORMATION

Mixing Ratio: 4 : 20%



4 parts UCE.1000 ULTRANAMEL  
20% Reducer  
(UCR.1000/.1001/.1002)



Potlife at 21°C/70°F

1 ½ - 2 Hours

Spray Viscosity at 21°C/70°F

Will vary depending on colour (@ 4:1 Mix Ratio)



Spray Gun & Pressure

HVLP Gravity



HP Gravity

RP Gravity

Siphon

Spray Pressure

6 - 8 psi at cap

30 - 35 psi at gun

28 - 30 psi at gun

30 - 35 psi at gun

Fluid Tip

1.3 mm - 1.5 mm

1.3 mm - 2.0mm

1.3 mm - 2.0 mm

1.3 mm - 1.8 mm



Application

Coats to be applied

2-3 medium wet coats



Flash Off Time  
Between Coats  
at 21°C/70°F

10 - 15 minutes

*\* Will vary depending on film build and air flow*

Dry Time

Dust Free

Dry to Handle

Dry to Polish

Force Dry at 49°C/120°F

25 - 30 minutes

2 - 3 hours

24 hours

Air Dry at 21°C/70°F

25 - 35 minutes

24 hours

36 hours

*\* Dry Times will vary depending on film build and air flow*

Film Build ( per coat)

1.6- 2.0 mils

Solids by Weight

36 - 55%\*

*\*Will vary by colour*

VOC Information  
Ready to Spray

Volume Mix Ratio 4:20%

4 Parts UCE.1000

20% Reducer UCR.1000/.1001/.1002

VOC g/L (Less Water & Less Exempt)

338 - 420

VOC lbs/gal (Less Water & Less Exempt)

2.82 - 3.50

